

Vehicle Identification



Roadster (Runabout) - Open Car - folding top, no side windows, front seat only.



Coupe - Closed Car - two doors, enclosed interior with front seats only, side glass windows.



Tudor Sedan - Closed Car - two doors, enclosed interior with front and rear seats, side glass windows.



Fordor Sedan - Closed Car - four doors, enclosed interior with front and rear seats, side glass windows.



Touring - Open Car - folding top, no side windows, front and rear seats.



Centerdoor Sedan - Closed Car - enclosed interior with front and rear seats, side glass windows, door positioned in the center of the body.



TT Truck - enclosed interior, adaptable chassis/rear cargo area, worm drive rear axle)



Roadster Pickup - Open Car - no side windows, front seat only, rear bed for cargo.



"C" Cab Truck - distinctive C shape of side windows.

Engine Serial Numbers US

1908	1-309
1909	310-14,161
1910	14,162-34,900
1911	34,901-88,900
1912	88,901-183,563
1913	183,564-408,347
1914	408,348-656,063
1915	656,064-1,028,313
1916	1,028,314-1,614,516
1917	1,614,517-2,449,179
1918	2,449,180-2,831,426
1919	2,831,427-3,659,971
1920	3,659,972-4,698,419
1921	4,698,420-5,638,071
1922	5,638,072-6,953,071
1923	6,953,072-9,008,371

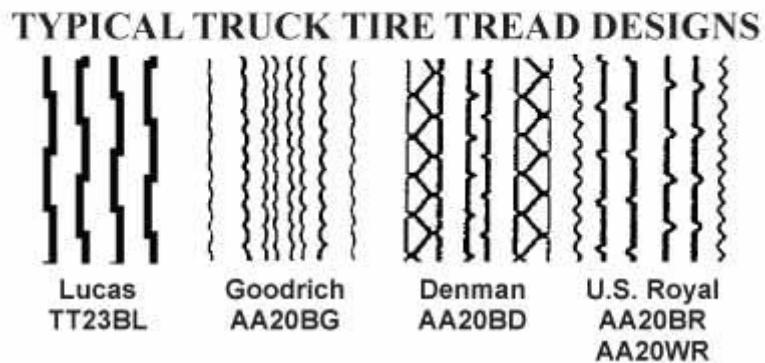
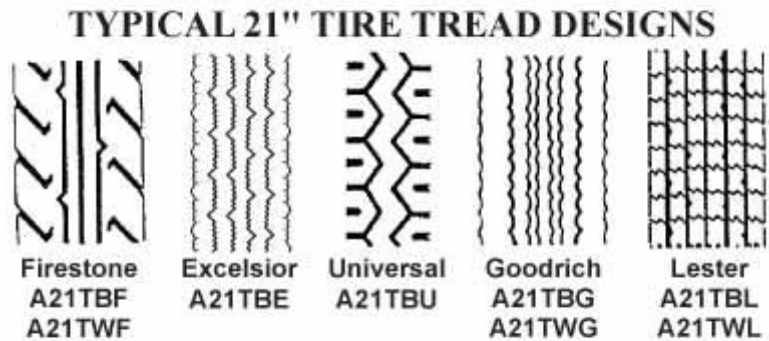
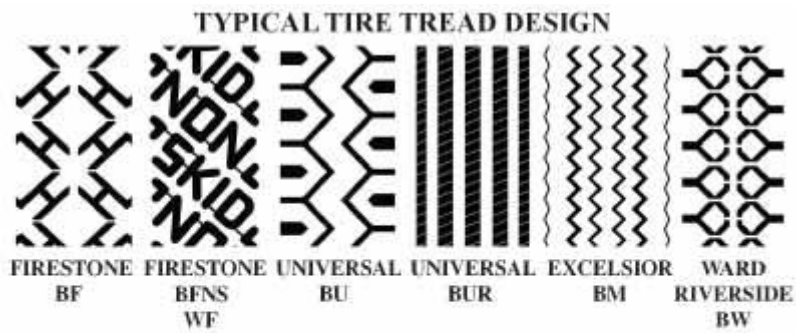
1924	9,008,372-10,994,033
1925	10,994,034-12,990,076
1926	12,990,077-14,619,254
1927	14,619,255-15,076,231

Engine Serial Numbers Canada
Prior to 5/20/13, Canadian cars used US production
engines, they did not say "MADE IN USA".

5/20/13	C-1
7/31/13	C-1,500
7/31/14	C-16,500
7/31/15	C-37,500
7/31/16	C-70,000
7/31/17	C-121,000
7/31/18	C-170,000
7/31/19	C-208,500
7/31/20	C-262,500
7/31/21	C-311,300
7/31/22	C-357,200
7/31/23	C-427,300
7/31/24	C-513,405
7/31/25	C-583,300
7/31/27	C-750,000

([Back to Top](#))

Tire Tread Images



(Back to Top)

Recommended Tire Pressures

Under-inflation can result in rim cuts, even on the best of rims. Recommended tire pressures are:

30 x 3"	55-65 psi	23"
30 x 3-1/2"	55-65 psi	24"
450 x 21"	32 psi	21"
500 x 23"	60 psi	32"
600 x 20"	36-60 psi	30"

(Back to Top)

Piston Specifications

Cylinder Bores 3.750" Diameter 6.752" Long

Diameter: *Skirt* 3.748" *1st Ring* 3.749" *2nd Ring* 3.743" *3rd Ring* 3.745"
Top 3.738" *Bottom* 3.740"

Ring Grooves 1/4" x 13/64" Deep

Pin Bushing Diameter .740" *1st Ring* .741"

Wrist Pin Diameter .740" *1st Ring* .741"

Wrist Pin Length 3-1/2"

Ring Gaps (original rings) 3.750" *Top* .003" *Center* .005" *Bottom* .008"

When installing any type of piston, the split in the skirt faces away from the camshaft.

(Back to Top)

Magneto Coil Assembly Identification Table

1909	Double stack Yes round	Cast Iron	3/8" each stack	1/2"	First 17500 cars	T3250ES	Special order
1910	Double stack Yes round	Cast Iron	1/4" each stack	9/16"	17501 to 20500	T3250ES	Special order
1910-12	Double stack Yes round	Stamped steel	1/4" each stack	5/8"	2 flat sides on pole plate	T3250ES	Special order
1913-14	Double stack No round	Cast Iron	1/4" each stack	5/8"	Beginning by October 1914	T3250ES	Special order
1915-17	Double stack No oval	Cast Iron	1/4" each stack	3/4"	Without starter notch	T3250DE	Stock
1917-18	Single stack No oval	Cast Iron	1/4"	3/4"	Without starter notch	T3250DL	Stock
1919-27	Single stack No oval	Cast Iron	3/16"	3/4"	With starter notch	T3250DS	Stock



(Back to Top)

Fan Belt Specifications

The following are the most common fan belt lengths for T3900WP & T3900WPL. However, modified upper & lower pulleys can affect which belt is needed. Check your belt with a measured string before ordering.

FOR T3900WP		FOR T3900WPL	
09 $\frac{1}{2}$ "	31"	09 $\frac{1}{2}$ "	28-1/4"
17 $\frac{1}{2}$ "	32"	17 $\frac{1}{2}$ "	31"
26-27	36"	20-25	32"
		26-27	33-3/4"

MAC's offers three kinds of fan belts: plain rubber, plain rubber with Ford $\frac{1}{2}$ script & plain leather.

Rubber Fan Belts: Close to the original, with heavy-duty 5-ply reddish-tan rubber material. All are 1-1/8" wide with a glued, overlapping lamination joint.

Leather Fan Belts: Not original, but they are very durable. They might stretch, so are made slightly undersize. They are stitched at the joint & around the circumference.

([Back to Top](#))

Fan Specifications

Drive pulley ID 1.83"-1.84"

Drive pulley OD 3"
Prior to 1920.

Hub ID .499"-.500"
Prior to 1920.

Engine Specifications

22.50 horsepower

Spark plug firing order 1-2-4-3. 1 is on the radiator side of the engine.

Spark Plug Gap .030"

Crankshaft Specifications

Overall length 22-5/32"

Connecting rod bearing diameters (all) 1.248"

Bearing lengths *Front* 2" *Center* 2-3/16"
Rear 3-1/8" *Rods* 1.505"

Main Bearings 1.248-1.249"

([Back to Top](#))

Camshaft Specifications

Overall length 22-23/32" Bearing diameters (all) .748"

Bearing lengths *Front* 1.967" *Center* 2-7/16" *Rear* 1.750"

Width of cams 7/8"

Heel cam diameter 13/16"

Greatest diameter of cam 1-1/16"

Flange diameter 1-3/4"

Flange width 1/4"

Dowel holes .3120-.3125"

Thread: *Large* 13/16 x 16 USF *Small* 9/16 x 18 SAE

Camshaft Bearing Holes *Front* 1.374-1.375" *Center* 1.372-1.373" *Rear* .9985-1.000"

(Back to Top)

Cam Specifications

Bearing (center) ID .7496"-.7500"

Bearing (center) OD 1.369"-1.370"

Bearing (front) ID .7496"-.7500"

Bearing (front) OD 1.372"-1.373"

Shaft journal OD .7488"-.7491"

(Back to Top)

Cylinder Specifications

Cylinder Bores 3.750" diameter 6.752" long

Cylinder Head Bolt Holes 7/16" x 14

(Back to Top)

Manifold Port Specifications

(With 1-1/4" countersink, 1/8" deep) 1-1/8"

(Back to Top)

Oil Usage Specifications

Engine (4-5 quart capacity) 30 non-detergent

Rear end (1 to 1-1/2 quart capacity) 600W

(Back to Top)

Push Rod Specifications

Length 2-11/32"

Diameter .4355"-.4365"

Head diameter 1"

Guide holes .437"

(Back to Top)

Valve Specifications

Diameter of head & upper edge of seat 1-17/64"-1-9/32"

Diameter of lower edge 3/32"

Angle of valve seat 45°

Thickness of head 3/16"

Stem diameter .3105"-.312"

Overall length 4.974"+

Retainer pin hole .110"-.113"
4-19/32" from valve seat line

Lift 7/32"

Tappet to stem clearance .022"-.032"

Valve ports 1-5/16" **Stem guide holes** .3125"

(Back to Top)

Rear Spring Specifications

Main leaf length 45-1/4" **5th leaf length** 24-7/8"

Main leaf height 10-1/2" **6th leaf length** 19-3/4"

2nd leaf length 43-3/8" **7th leaf length** 15-1/16"

3rd leaf length 36-9/16" **8th leaf length** 12-3/9"

4th leaf length 30-3/8"

Leaves 3-8 are clip type.

(Back to Top)

Front Spring Specifications

Fully assembled length (tapered style) 31-1/4" to 31-3/8"

Height 3-3/8 to 3-1/2"

For early type perch, shackle bore & wishbone bore are parallel to each other, 1-7/16" apart.

Perch center line distance 1-7/16"

Perch camber 4 $\tilde{\text{A}}$, $\hat{\text{A}}^{\circ}30'$

Changed to 5 $\tilde{\text{A}}$, $\hat{\text{A}}^{\circ}30'$ during the 1920s.

(Back to Top)

Shackle Bushings Specifications

Front, OD .686"-.687"

Rear, OD .748"-.750"

Front, ID .563"-.565"

Rear, ID .587"

(Back to Top)

Steering Specifications

Steering arm ball diameter 1-1/8"

Steering arm length 4-1/4" overall

Steering gear cover opening .937"-.938"

Steering cover retaining bolt #6 x 32 (ASME) 5/16" deep

Steering ball arm to frame support clearance 1/8"

Steering main shaft to frame support angle 41 $\tilde{\text{A}}$, $\hat{\text{A}}^{\circ}26'$

Steering column flange to center shaft angle 39 $\tilde{\text{A}}$, $\hat{\text{A}}^{\circ}45'$

Steering tube opening at dash .752"-.756"

Steering gear housing shaft opening .780"-.781"

(Back to Top)

Throttle Specifications

Lever to throttle arm angle 45 $\tilde{\text{A}}$, $\hat{\text{A}}^{\circ}$

Locates throttle on arm shaft.

Arm length 1-3/8"

(Back to Top)

Spark Specifications

Lever to spark arm angle 111 \hat{A} , \hat{A} $^{\circ}$
Locates spark arm on shaft.

Arm bend angle 46 \hat{A} , \hat{A} $^{\circ}$
Bent towards front of car.

(Back to Top)

Brake Specifications

The brake rod has 2 bends; one 1-7/16" from clevis end & the other 2-3/4" from the threaded end (excluding bends for clearance of radius rod).

Rod pin OD .316"

Pull rod pin hole diameter .316"

Rod length 54-1/4" *Center of clevis to end of rod.*

Drum lug width 1/2"

(Back to Top)

Univeral Ball Cap Specifications

Inner diameter for output shaft 1.566"-1.567"
Babbitt in place.

(Back to Top)

Triple Gear Pin Specifications

At gear .6770"-.6775"

In flywheel .6790"-.6800"

At end .6860"-.6870"

Flywheel Hole for Triple Gear Pin .6750"

(Back to Top)

Controller Quadrant Teeth Specifications

3/32" deep x 5/32" wide

(Back to Top)

Transmission Specifications

Drive plate clutch finger screw holes 13/32"
Changed in the 1920s.

Clutch drum shaft mounting hole ID .9980"-.9985"

Clutch drum shaft lug opening 1/2"

Band with lining ID 7-1/2"

Transmission driven gear ID 1-15/32-1-1/2"

Push ring thickness 9/16"

Main shaft diameter 1-5/32"

(Back to Top)

Clutch Specifications

Release fork (hole for collar) size .373"-.375"

Lever shaft OD .624"-.626"

Fork push ring width at fork area .403"-.409"

Finger mounting pin hole diameter .346"-.348"

Holes in drive plate, 3.

(Back to Top)

Coil Box Specifications

Width 3-5/16"

Length 8-9/16"

(Back to Top)

Muffler Specifications

Inlet ID 1-33/64"
Cast iron muffler.

Tailpipe length 10-3/4"
Exposed length, cast iron muffler.

(Back to Top)

Starter Crank Specifications

Sleeve ID .755"-.757"

Sleeve OD .992"-.966"

Ratchet ID .749"-.751"

Ratchet pin hole .310"

Crank Case Trunnion with Cap ID

Front spring hanger 1.498"-1.500"

(Back to Top)

Oil Pan & Tube Specifications

Pan arm upper mounting hole distance 21.5" to center

Pan rear flange to center of pan arm 12-9/32"

Pan arm width at frame opening 9-7/8" (x2)
from center line of pan to edge of pan arm at lower bolt holes

Pan front (trunnion) bearing:

OD 1.494"-1.496"

Width 1.000"-1.002"

ID .999"-1.000"

Oil tube ID 9/32"

(Back to Top)

Universal Joint Shank Specifications

Universal Joint Shank .873"-.875"

Outer Diameter Universal Joint Ring Inner Diameter
.999"-1.000"

(Back to Top)

Front Fender Specifications

Front Fender Iron Angle 49°-40°
Circa 1914.

(Back to Top)

Crossmember Specifications

Front Crossmember Overall length 22-3/4"

Length 21.5" to center of fender iron mounting holes

(Back to Top)

Radius Rod Ball & Socket Specifications

Ball OD 1.248"-1.250"

Socket ID 1-1/4"

(Back to Top)

Front & Rear Hub Specifications

Front hub ID for small bearing race 1.9335"-1.9365"

Front hub ID for large bearing race 2.715"-2.716"

Rear hub opening at wide end 1-1/16"

Taper angle 1-1/2" per foot

Rear hub brake drum ID 8"

(Back to Top)

Drag Link & Tie Rod Specifications

Drag link ball socket radius 19/32"

Tie rod yoke ID (*upper end*) .562"-.563"

Tie rod ball OD 1-3/32"

(Back to Top)

Front Axle Specifications

Yoke opening for spindle body 4.748"-4.752"

Bore for spindle bolt (kingpin) 5.045"-.505"
for first 5/16" of lower yoke, then 1/2" x 20 SAE threads to end

Spindle body length 4.748"-4.750" (end size)

Width of yoke (**upper**) .685"-.690"

Width of yoke (**lower**) .685"-.690"